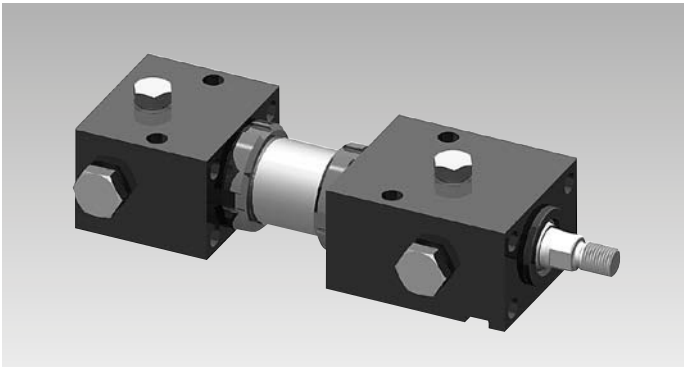


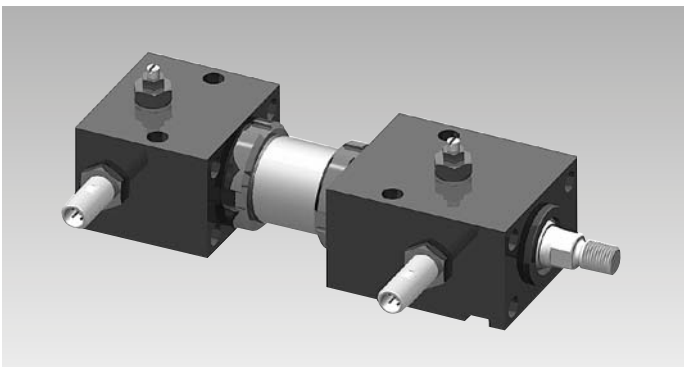


Hydraulic Block Cylinders

block cylinder, design with tube,
double acting, max. operating pressure 250 bar

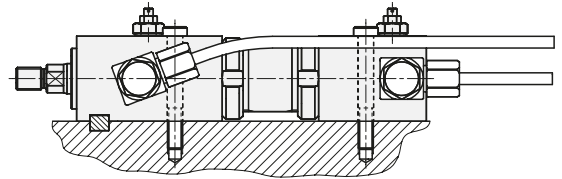


Hydraulic block cylinder in standard version

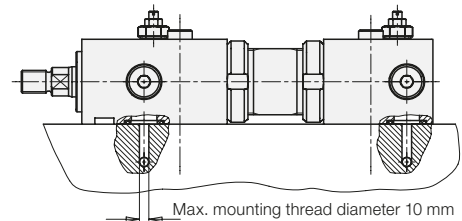


Hydraulic block cylinder with stroke end cushioning and control of the end positions

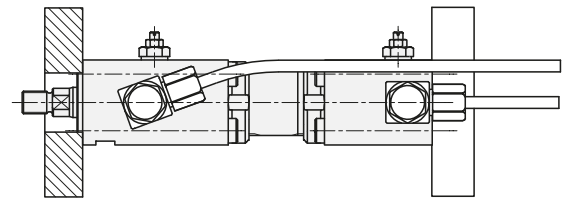
Connecting and fixing possibilities



Oil supply through high-pressure hoses or tubes



Oil supply through drilled channels



Fixing at the front or at the bottom with oil supply through high-pressure hoses or tubes

Application

Over years the ROEMHELD block cylinder has proved a building block in hydraulic systems. The hydraulic block cylinder completes this programme by the following characteristics:

- Piston stroke up to 1200 mm
- Installation possibility of high-pressure resistant sensors for the stroke end control
- Adjustable stroke end cushioning available

The application possibilities in machine and apparatus construction are considerably extended, especially in mould construction for operation of core-pullers and slides.

Description

The hydraulic block cylinder as linear drive combines the advantages of two series

- Hydraulic cylinders with long strokes and optional stroke end cushioning,
- Block cylinders with diverse fixing and oil supply possibilities and optional stroke end control.

The two cylinder heads in block form are connected by a HP tube, in which the piston is guided.

The HP tube and the chromium-plated piston rod material are cut goods, which allows manufacturing of any piston strokes in a very short time. The different connecting and fixing possibilities are shown in the above examples. The hydraulic block cylinder can be delivered with and without adjustable stroke end cushioning.

Two high-pressure resistant sensors, which can be selected according the cylinder size (see table) are available for the stroke end control.

Important notes

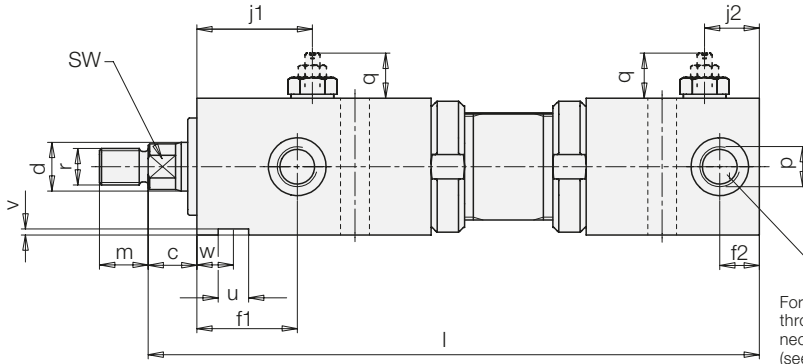
The high-pressure resistant sensors are delivered separately for mounting at place of installation in order to avoid transport damage. Please refer to the installation instructions on page 4.

Advantages

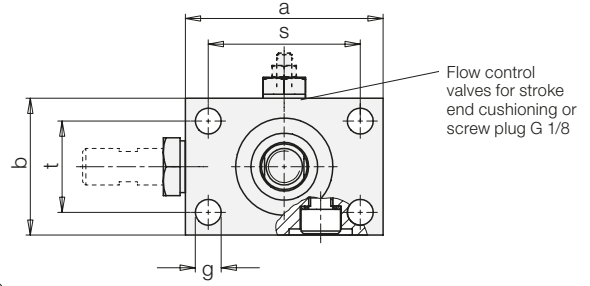
- Diverse fixing possibilities
- Tenon slot
- Oil supply through fittings or drilled channels with O-ring sealing
- Piston rod hardened and chromium-plated
- Piston rod sealing with minimum leakage
- Standard FKM seals
- Piston stroke up to 1200 mm
- Adjustable stroke end cushioning on request
- Stroke end control can be retrofitted with high-pressure resistant sensors

Dimensions of hydraulic block cylinders

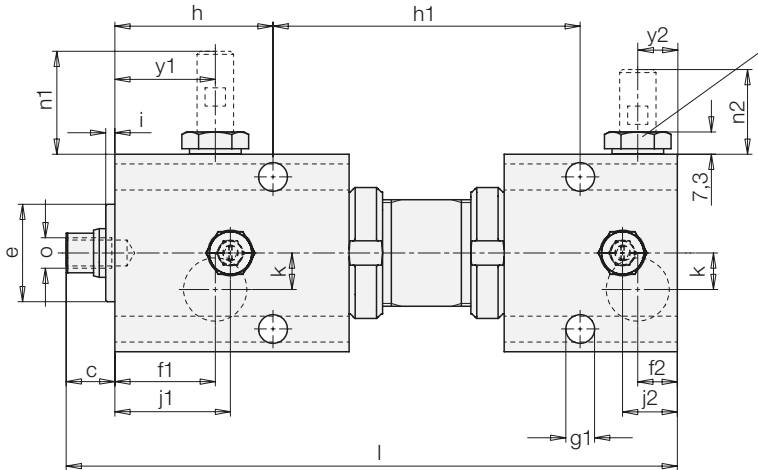
Piston rod with external thread



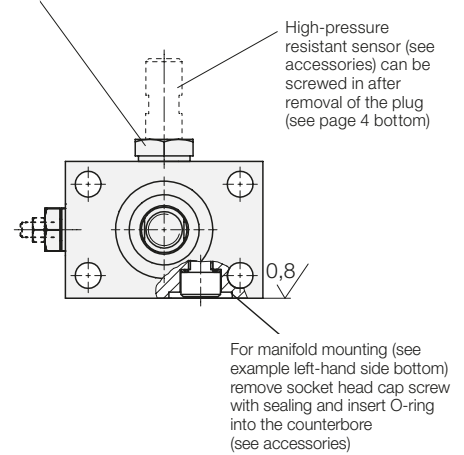
View for 1593 up to 1596



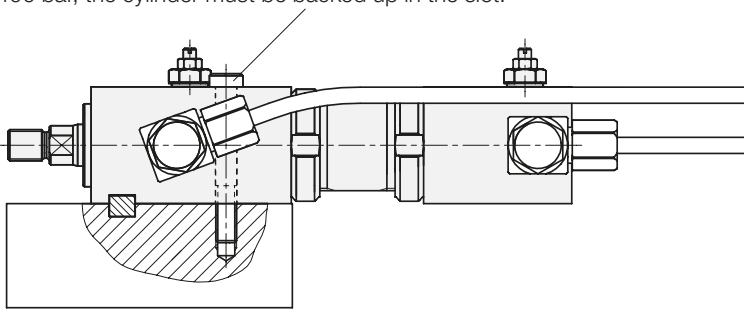
Piston rod with internal thread



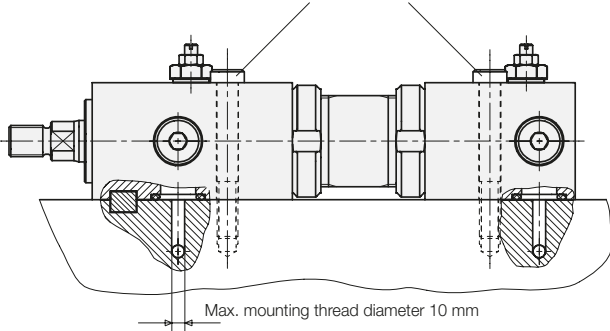
View for 1597 up to 1598



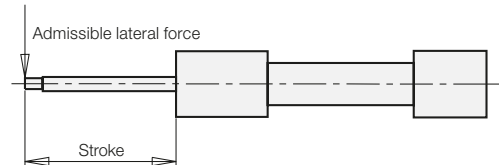
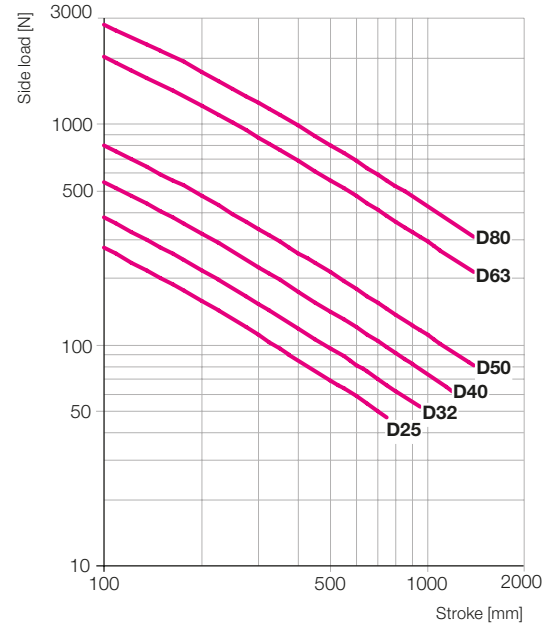
When fixing with 2 screws (property class 12.9) and a pressure exceeding 100 bar, the cylinder must be backed up in the slot.



When fixing with 4 screws (property class 12.9) and a pressure exceeding 200 bar, the cylinder must be backed up in the slot.



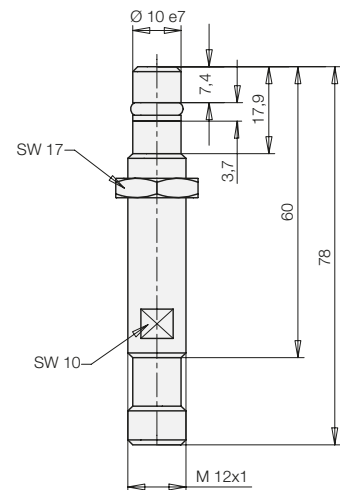
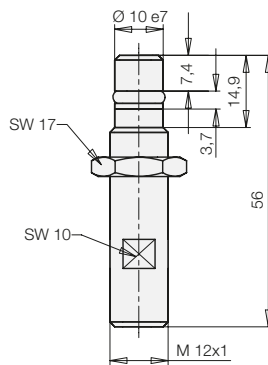
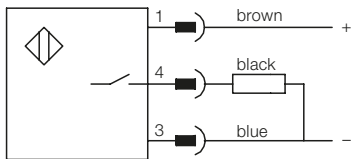
Admissible transverse force with extended piston rod



High-pressure resistant sensors

For cylinders:

	1593-XXX		1596-XXX		
	1594-XXX	1595-XXX	1598-XXX	1597-XXX	
General and technical characteristics					
Environmental temperature	°C	-25...+80	-25...+120	-25...+80	-25...+120
Rated operating distance Sn	mm	1.5	1.5	1.5	1.5
Secured operating distance Sa	mm	0...1.2	0...1.2	0...1.2	0...1.2
Repeatability	%	≤ 5	≤ 5	≤ 5	≤ 5
Hysteresis	%	≤ 15	≤ 15	≤ 15	≤ 15
Dimensions DxT	mm	M12x1 x 56	M12x1 x 56	M12x1x78	M12x1 x 78
Material of the body		1.4104	1.4104	1.4104	1.4104
Material of sensing face		EP (Duroplast)	Ceramics	EP (Duroplast)	Ceramics
Code class	IP54	68	68	68	68
Connection type		Plug S4	Plug S4	Plug S4	Plug S4
Electrical characteristics					
Voltage		DC	DC	DC	DC
Wiring		3 wires	3 wires	3 wires	3 wires
Switching function		interlock	interlock	interlock	interlock
Output signal		pnp	pnp	pnp	pnp
Rated operating voltage	V	24 DC	24 DC	24 DC	24 DC
Rated operating current	mA	200	200	200	200
Operating voltage	V	10...30 DC	10...30 DC	10...30 DC	10...30 DC
Ripple	%	≤ 15	≤ 15	≤ 15	≤ 15
Switching frequency	Hz	2000	400	1000	400
No-load current	mA	≤ 10/≤ 2	≤ 8	≤ 10/≤ 1	≤ 8
Voltage drop	V	≤ 1.5/-	≤ 2.5	≤ 1.5/-	≤ 2.5
Short circuit protection		yes	yes	yes	yes
Protection against reverse battery		yes	yes	yes	yes
Part no. sensor (with mounted seals)		3829-180	3829-228	3829-030	3829-227

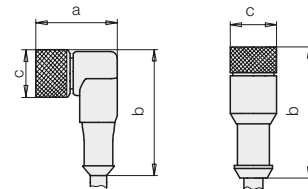
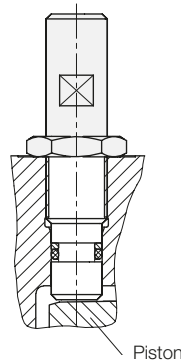


Mounting and setting of the sensors

Front sensor:

- Extend piston rod completely
- Carefully screw in the sensor to the stop at the piston. Turn back the sensor:

Rotation	Switching point before the final position
1/4	approx. 4 mm
1 1/4	approx. 1 mm
- Lock the sensor in this position by means of a nut
- Wire the switch electrically and check the function



LED: Operating voltage (green)
Function display (yellow)

Rear sensor:

- Retract completely the piston rod
(Further steps see front sensor)

Accessories for sensors

	a	b	c	Cable length [m]	Code class	Environmental temperature	LED	Part no.
Plug-type connector pnp M12, knee-type	27	38	14.5	3	IP68	-25...+80 °C	yes	3829-049
Plug-type connector pnp M12, straight	-	44	14.5	5	IP68	-40...+90 °C	no	3829-078
Plug-type connector pnp M12, knee-type	27	38	14.5	5	IP68	-20...+105 °C	no	3829-230
Plug-type connector pnp M12, straight	-	44	14.5	5	IP68	-40...+105 °C	no	3829-229